SPECIFICATION
FOR
APPROVAL

( ) **Preliminary Specification**

(◆) **Final Specification**

Title	12.1" WXGA TFT LCD

Customer	HP
MODEL	

SUPPLIER	LG Display Co., Ltd.
*MODEL	LP121WX3
Suffix	TLA1

*When you obtain standard approval,
 please use the above model name without suffix

APPROVED BY	SIGNATURE
/	
/	
/	

Please return 1 copy for your confirmation with
your signature and comments.

APPROVED BY	SIGNATURE
G. J. Kwon / G.Manager	
REVIEWED BY	
W. Y. Park / Manager	
PREPARED BY	
S. Y. Kim / Engineer	
T.S. Yun / Engineer	

Products Engineering Dept.
LG Display Co., Ltd

Contents

RECORD OF REVISIONS

Revision No	Revision Date	Page	Description	EDID ver
0.0	May 21. 2008	-	First Draft (Preliminary Specification)	0.0
0.1	Sep. 05. 2008	28~30	Update of the EEDID Table	
0.2	Oct. 23. 2008	6	Update of the Electrical characteristics.	
		13~14	Update of the optical characteristics.	
		16~17	Change of the mechanical drawing.	
1.0	Dec. 10. 2008	-	Final Specification	1.0
		6	Update the Electrical characteristics.	
		12	Update the Power Sequence.	

## 1. General Description

The LP121WX3 is a Color Active Matrix Liquid Crystal Display with an integral White LED backlight system. The matrix employs a-Si Thin Film Transistor as the active element. It is a transmissive type display operating in the normally white mode. This TFT-LCD has 12.1 inches diagonally measured active display area with WXGA resolution(800 vertical by 1280 horizontal pixel array). Each pixel is divided into Red, Green and Blue sub-pixels or dots which are arranged in vertical stripes. Gray scale or the brightness of the sub-pixel color is determined with a 6-bit gray scale signal for each dot, thus, presenting a palette of more than 262,144 colors.

The LP121WX3 has been designed to apply the interface method that enables low power, high speed, low EMI.

The LP121WX3 is intended to support applications where thin thickness, low power are critical factors and graphic displays are important. In combination with the vertical arrangement of the sub-pixels, the LP121WX3 characteristics provide an excellent flat display for office automation products such as Notebook PC.
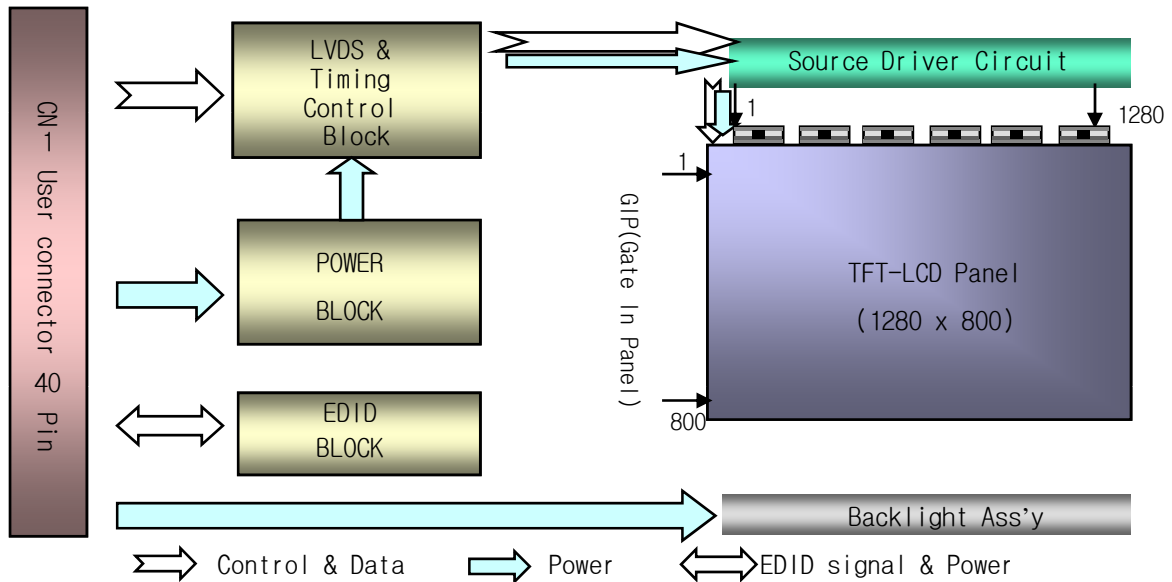
General Features

Active Screen Size	12.1 inches diagonal
Outline Dimension	275.8 (H) × 178.1 (V) × 5.5(D, max) mm
Pixel Pitch	0.204 mm × 0.204 mm
Pixel Format	1280 horiz. By 800 vert. Pixels RGB strip arrangement
Color Depth	6-bit, 262,144 colors
Luminance, White	200 cd/m²(Typ.5 point)
Power Consumption	Total 4.0 Watt(Typ.) @ LCM circuit 0.8Watt(Typ.), B/L input 3.2Watt(Typ.)
Weight	270g(Max.)
Display Operating Mode	Transmissive mode, normally white
Surface Treatment	Glare treatment of the front polarizer
RoHS Comply	Yes

2. Absolute Maximum Ratings

The following are maximum values which, if exceeded, may cause faulty operation or damage to the unit.

Table 1. ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Values		Units	Notes
		Min	Max		
Power Input Voltage	VCC	-0.3	4.0	Vdc	at 25 $\pm$ 5°C
Operating Temperature	TOP	0	50	°C	1
Storage Temperature	HST	-20	60	°C	1
Operating Ambient Humidity	HOP	10	90	%RH	1
Storage Humidity	HST	10	90	%RH	1

Note : 1. Temperature and relative humidity range are shown in the figure below.
　　　　Wet bulb temperature should be 39°C Max, and no condensation of water.

Wet Bulb Temperature [℃]

Humidity[(%)RH]

Storage

Operation

90% 80%

60   60%

50

40   40%

30

20   20%

10

0   10%

-20   0   10   20   30   40   50   60   70   80

Dry Bulb Temperature [℃]
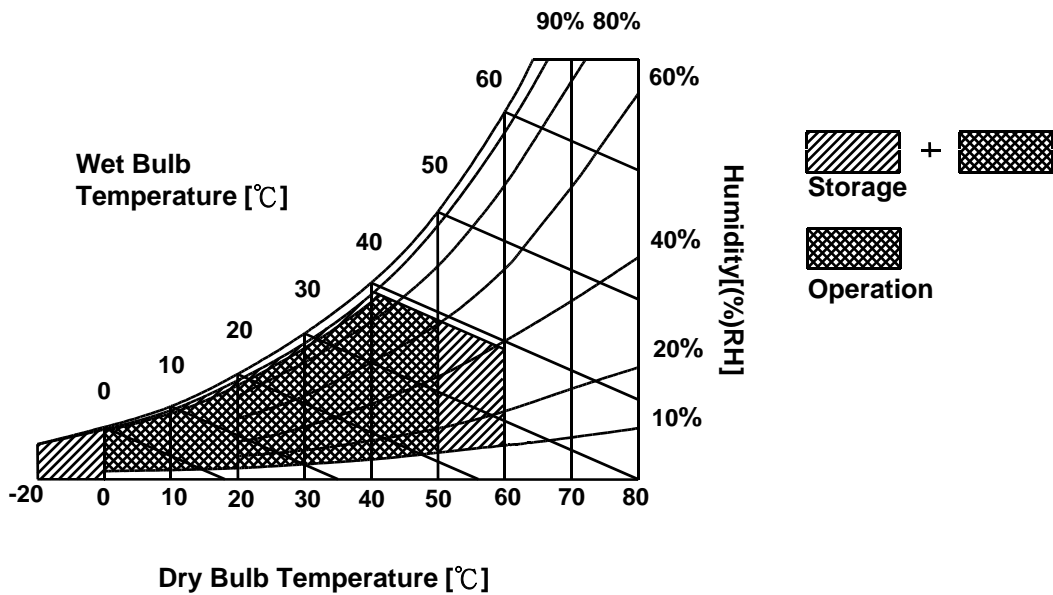
3. Electrical Specifications

3-1. Electrical Characteristics

The LP121WX3 requires two power inputs. The first logic is employed to power the LCD electronics and to drive the TFT array and liquid crystal. The second backlight is the input about LED BL.with LED Driver.

Table 2. ELECTRICAL CHARACTERISTICS

Parameter	Symbol		Values			Unit	Notes
			Min	Typ	Max		
MODULE :							
Power Supply Input Voltage	VCC		3.0	3.3	3.6	V_{DC}	
Power Supply Input Current	I_{CC}	Mosaic	-	250	280	mA	1
Power Consumption	Pc	Mosaic	-	0.8	0.9	W	
LVDS Impedance	Z_{LVDS}		90	100	110	Ω	2
LED Backlight:							
Operating Current per string	I_{LED}		5.0	20.0	21.0	mA	3
Operating Voltage per string	V_{LED}		-	22.1	23.8	V	
Power Consumption	P_{BL}			3.1	3.4	W	3
Life Time			12,000			Hrs	4
LED Driver							
Power Supply Input Voltage	V_{BL+}		7.0	12.0	20.0	V	
Frequency	F_{PWM}		200		1000	Hz	5
PWM Dimming (Duty) Ratio	D_{on}		12.5	-	100	%	6
PWM High Voltage Level	V_{PWM_H}		3.0	-	5.3	V	
PWM Low Voltage Level	V_{PWM_L}		0	-	0.5	V	
LED_EN High Voltage	$V_{LED\_EN\_H}$		3.0	-	5.3	V	
LED_EN Low Voltage	$V_{LED\_EN\_L}$		0	-	0.5	V	

Note)

1. The specified current and power consumption are under the Vcc = 3.3V , 25℃, fv = 60Hz condition whereas Mosaic pattern is displayed and fv is the frame frequency.
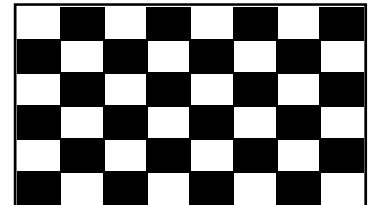
2. This impedance value is needed to proper display and measured form LVDS Tx to the mating connector.

3. The specified LED current and power consumption are under the Vled = 12.0V , 25℃, Dimming of Max luminance whereas White pattern is displayed and fv is the frame frequency.

4. The life time is determined as the time at which brightness of LCD is 50% compare to that of initial value at the typical LED current. These LED backlight has 6 strings on it and the typical current of LED's string is base on 20mA

5. This Spec. is not effective at 100% dimming ratio as an exception because it has DC level equivalent to 0Hz. In spite of acceptable range as defined, the PWM Frequency should be fixed and stable for more consistent brightness control at any specific level desired.

6. The operation of LED Driver below minimum dimming ratio may cause flickering or reliability issue.
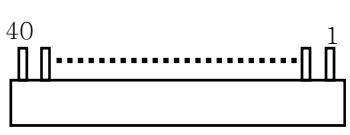
3-2. Interface Connections

This LCD employs one interface connections, a 40 pin connector is used for the module electronics interface and the integral backlight system.

The electronics interface connector is a model FI-NXB40SL-HF10 manufactured by JAE.

Table 3. MODULE CONNECTOR PIN CONFIGURATION (CN1)

Pin	Symbol	Description	Notes
1	NC	No Connection (Reserved for supplier)	
2	VCC	Power Supply, 3.3V (typical)	
3	VCC	Power Supply, 3.3V (typical)	
4	V EEDID	DDC 3.3V power	1, Interface chips
5	NC	No Connection	1.1 LCD : SW, SW0612B (LCD Controller)
6	Clk EEDID	DDC Clock	including LVDS Receiver
7	DATA EEDID	DDC Data	1.2 System : THC63LVD823A or equivalent
8	R_{IN} 0-	Negative LVDS differential data input	* Pin to Pin compatible with LVDS
9	R_{IN} 0+	Positive LVDS differential data input	
10	GND	Ground	2. Connector
11	R_{IN} 1-	Negative LVDS differential data input	2.1 LCD : FI-NXB40SL-HF10, JAE
12	R_{IN} 1+	Positive LVDS differential data input	it's compatible.
13	GND	Ground	
14	R_{IN} 2-	Negative LVDS differential data input	2.2 Mating : FI-NX400L or equivalent.
15	R_{IN} 2+	Positive LVDS differential data input	2.3 Connector pin arrangement
16	GND	Ground	
17	CLKIN-	Negative LVDS differential clock input	
18	CLKIN+	Positive LVDS differential clock input	
19	GND	Ground	[LCD Module Rear View]
20	NC	No Connection	
21	NC	No Connection	
22	GND	Ground	
23	NC	No Connection	
24	NC	No Connection	
25	GND	Ground	
26	NC	No Connection	
27	NC	No Connection	
28	GND	Ground	
29	NC	No Connection	
30	NC	No Connection	
31	VBL-	LED Ground	
32	VBL-	LED Ground	
33	VBL-	LED Ground	
34	NC	No Connection (Reserved for supplier)	
35	VBL+	LED Power Supply 6V-20V	
36	VBL+	LED Power Supply 6V-20V	
37	VBL+	LED Power Supply 6V-20V	
38	BLIM	PWM for luminance control (200Hz ~ 1000Hz)	
39	BL_Enable	Backlight On/Off Control	
40	NC	No Connection (Reserved for supplier)	

3-3. LVDS Signal Timing Specifications
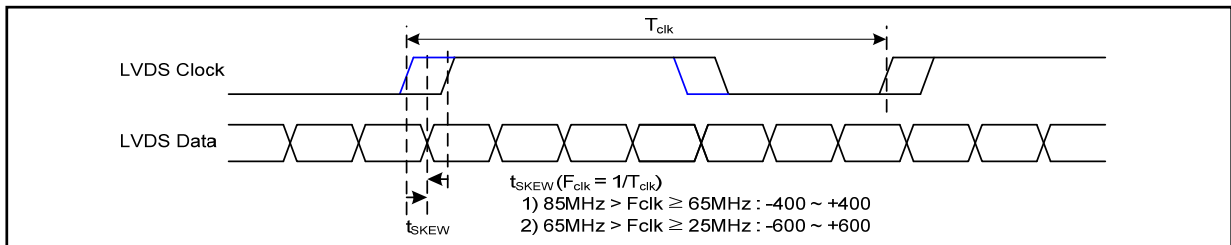
3-3-1. DC Specification

$|V_{ID}| = |(LVDS+) - (LVDS-)|$
$V_{CM} = \{(LVDS+) + (LVDS-)\}/2$
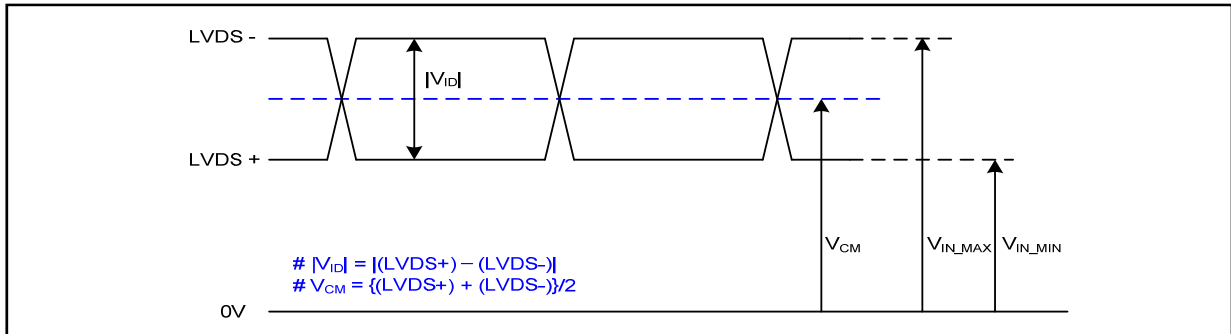
Description	Symbol	Min	Max	Unit	Notes
LVDS Differential Voltage	$|V_{ID}|$	100	600	mV	-
LVDS Common mode Voltage	V_{CM}	0.6	1.8	V	-
LVDS Input Voltage Range	V_{IN}	0.3	2.1	V	-

3-3-2. AC Specification

$t_{SKEW} (F_{clk} = 1/T_{clk})$
1) 85MHz > Fclk ≥ 65MHz : –400 ~ +400
2) 65MHz > Fclk ≥ 25MHz : -600 ~ +600

Description	Symbol	Min	Max	Unit	Notes
LVDS Clock to Data Skew Margin	t_{SKEW}	- 400	+ 400	ps	85MHz > Fclk ≥ 65MHz
	t_{SKEW}	- 600	+ 600	ps	65MHz > Fclk ≥ 25MHz
LVDS Clock to Clock Skew Margin (Even to Odd)	t_{SKEW_EO}	- 1/7	+ 1/7	T_{clk}	-
Maximum deviation of input clock frequency during SSC	F_{DEV}	-	± 3	%	-
Maximum modulation frequency of input clock during SSC	F_{MOD}	-	200	KHz	-
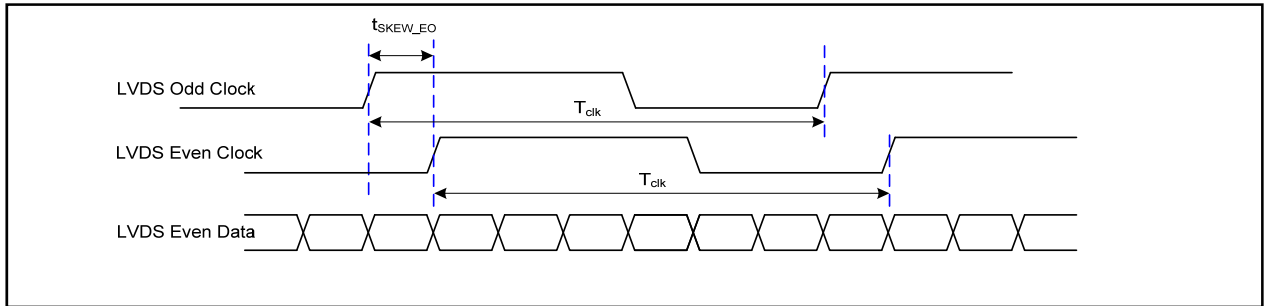
< Clock skew margin between channel >
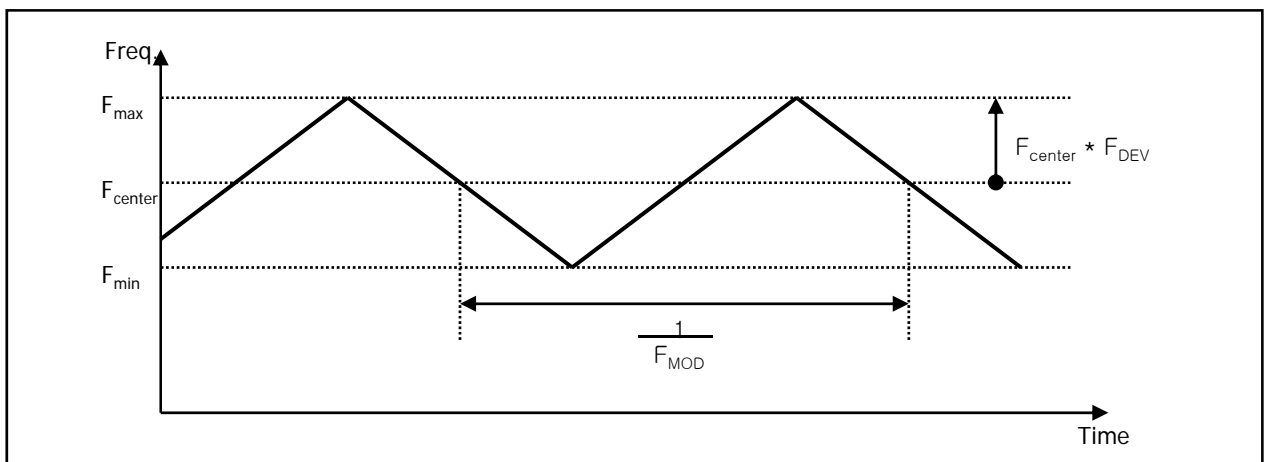
< Spread Spectrum >

3-3-3. Data Format

1) LVDS 1 Port

< LVDS Data Format >

LG Display
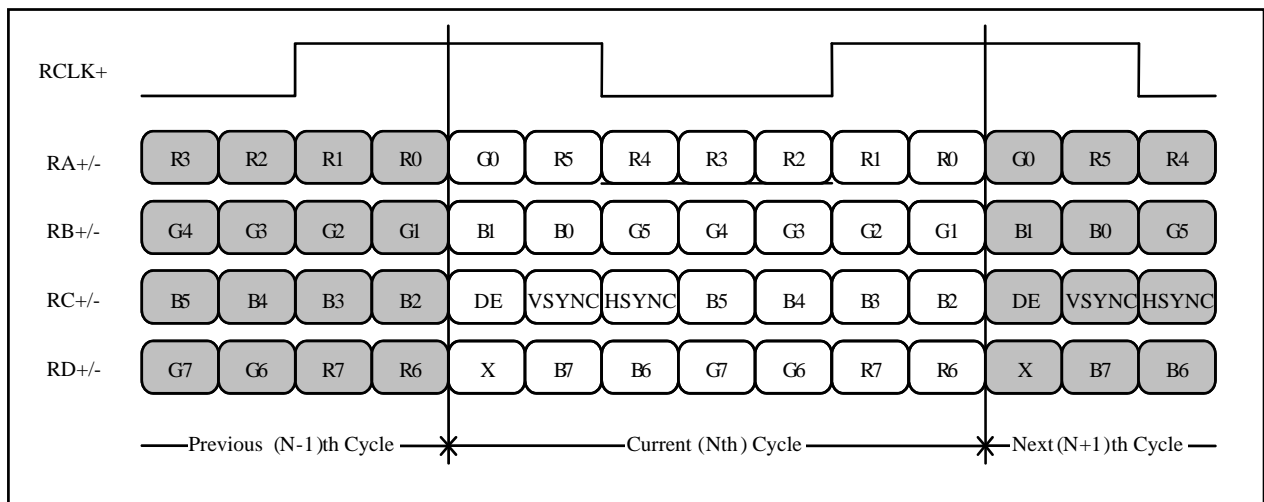
3-4. Signal Timing Specifications

This is the signal timing required at the input of the User connector. All of the interface signal timing should be satisfied with the following specifications and specifications of LVDS Tx/Rx for its proper operation.

Table 4. TIMING TABLE

ITEM	Symbol		Min	Typ	Max	Unit	Note
DCLK	Frequency	f_{CLK}	66.9	69.3	73.9	MHz	
Hsync	Period	Thp	1376	1408	1480	tCLK	
	Width	t_{WH}	24	32	40		
	Width-Active	t_{WHA}	1280	1280	1280		
Vsync	Period	t_{VP}	810	820	832	tHP	
	Width	t_{WV}	2	4	6		
	Width-Active	t_{WVA}	800	800	800		
Data Enable	Horizontal back porch	t_{HBP}	56	72	96	tCLK	
	Horizontal front porch	t_{HFP}	16	24	64		
	Vertical back porch	t_{VBP}	6	12	18	tHP	
	Vertical front porch	t_{VFP}	2	4	8		

3-5. Signal Timing Waveforms

Condition : VCC =3.3V

Data Enable, Hsync, Vsync

High: 0.7VCC
Low: 0.3VCC
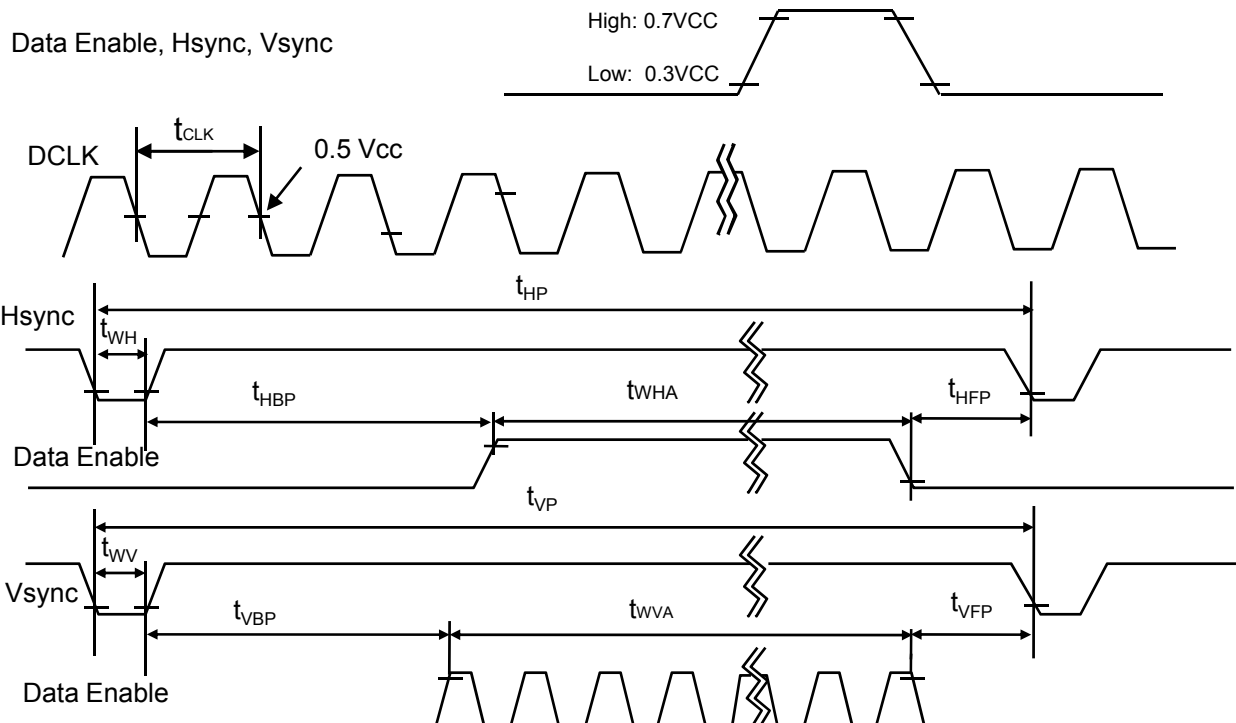
3-6. Color Input Data Reference

The brightness of each primary color (red,green and blue) is based on the 6-bit gray scale data input for the color ; the higher the binary input, the brighter the color. The table below provides a reference for color versus data input.

Table 5. COLOR DATA REFERENCE

Color		Input Color Data																		
		RED						GREEN						BLUE					
		MSB					LSB	MSB					LSB	MSB					LSB
		R 5	R 4	R 3	R 2	R 1	R 0	G 5	G 4	G 3	G 2	G 1	G 0	B 5	B 4	B 3	B 2	B 1	B 0
Basic Color	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1
	Cyan	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1
	Magenta	1	1	1	1	1	1	0	0	0	0	0	0	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
RED	RED (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (01)	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0
	…			…						…						…			
	RED (62)	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0
	RED (63)	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0
GREEN	GREEN (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	GREEN (01)	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0
	...			…						…						…			
	GREEN (62)	0	0	0	0	0	0	1	1	1	1	1	0	0	0	0	0	0	0
	GREEN (63)	0	0	0	0	0	0	1	1	1	1	1	1	0	0	0	0	0	0
BLUE	BLUE (00)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	BLUE (01)	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1
	…			…						…						…			
	BLUE (62)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	0
	BLUE (63)	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1

Product Specification

3-7. Power Sequence

Power Supply Input
VCC

90%

0V 10%

90%

10%

T_1 | T_2

T_5 T_6 T_7

Interface Signal, V_i
LVDS

0V

Valid Data

T_3

T_4

LED input Voltage
VLED

0V

T_8

T_{11}

**Dimming control signal
Of LED BL**
PWM

0V (Low)

Valid Data

T_9

T_{10}

LED on/off control Signal
LED_EN

0V (Off)
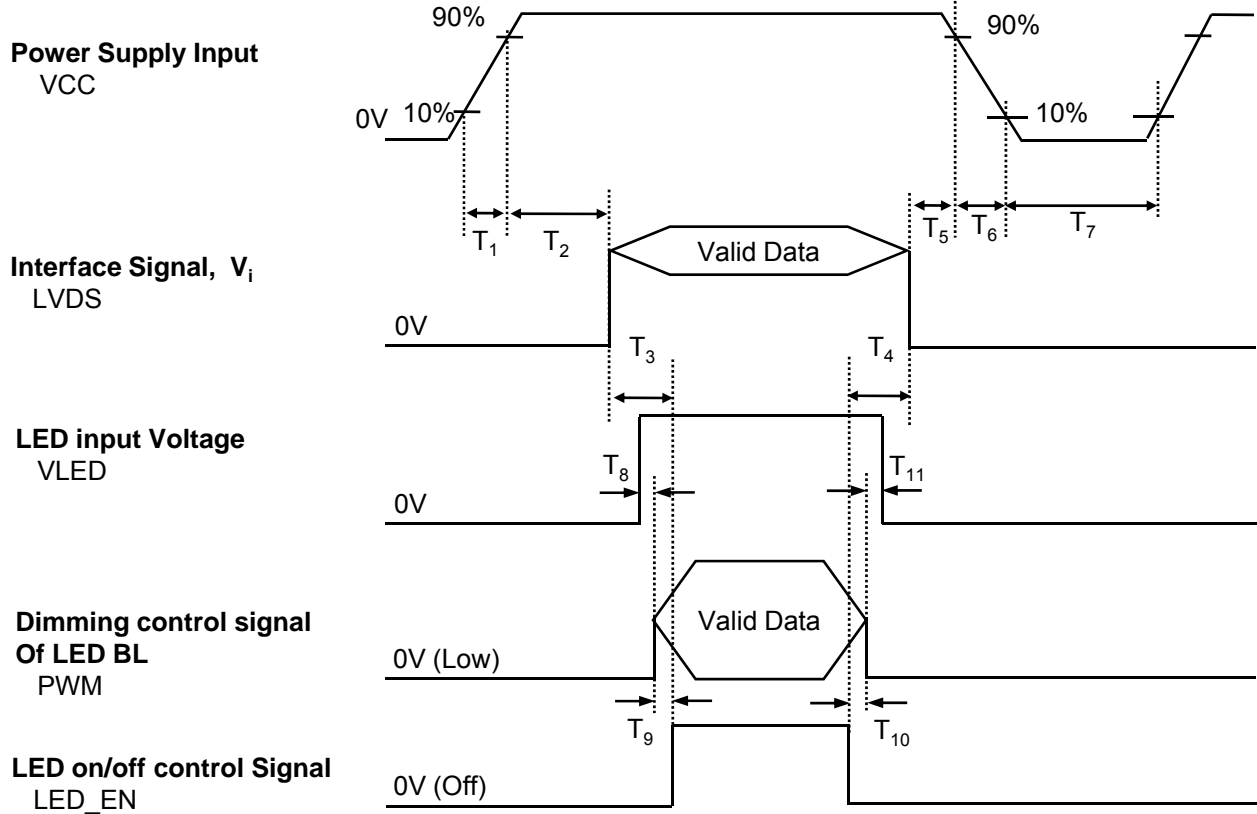
Table 6. POWER SEQUENCE TABLE

Parameter	Value			Units
	Min.	Typ.	Max.	
T_1	0.5	-	10	ms
T_2	0	-	50	ms
T_3	200	-	-	ms
T_4	200	-	-	ms
T_5	0	-	50	ms
T_6	3	-	10	ms
T_7	400	-	-	ms
T_8	50	-	100	ms
T_9	0	-	100	ms
T_{10}	0	-	100	ms
T_{11}	50	-	100	ms

Note)

1. Valid Data is Data to meet "3-3. LVDS Signal Timing Specifications"
2. Please avoid floating state of interface signal at invalid period.
3. When the interface signal is invalid, be sure to pull down the power supply for LCD VCC to 0V.
4. LED power must be turn on after power supply for LCD and interface signal are valid.

LG Display

Product Specification

4. Optical Specification

Optical characteristics are determined after the unit has been 'ON' and stable for approximately 30 minutes in a dark environment at 25°C. The values specified are at an approximate distance 50cm from the LCD surface at a viewing angle of Φ and Θ equal to 0°.
FIG. 1 presents additional information concerning the measurement equipment and method.

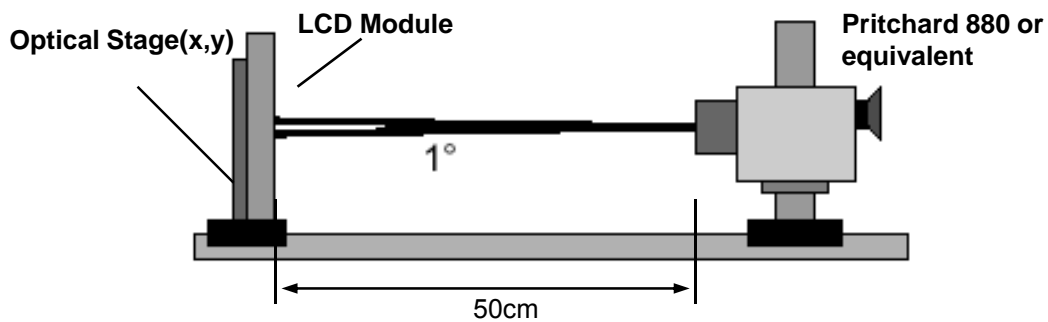**FIG. 1 Optical Characteristic Measurement Equipment and Method**

Table 7. OPTICAL CHARACTERISTICS

Ta=25°C, VCC=3.3V, fv=60Hz, f_{CLK}= 69.3MHz, I_{LED}= 20.0mA

Parameter	Symbol	Values			Units	Notes
		Min	Typ	Max		
Contrast Ratio	CR	-	500	-		1
Surface Luminance, white	L_{WH}	170	200	-	cd/m²	2
Luminance Variation	δ_{WHITE}	-	-	1.6		3
Response Time	$Tr_R + Tr_D$		16		ms	4
Color Coordinates						
RED	RX	0.562	0.592	0.622		
	RY	0.321	0.351	0.381		
GREEN	GX	0.304	0.334	0.364		
	GY	0.519	0.549	0.579		
BLUE	BX	0.124	0.154	0.184		
	BY	0.100	0.130	0.160		
WHITE	WX	0.283	0.313	0.343		
	WY	0.299	0.329	0.359		
Viewing Angle						5
x axis, right(Φ=0°)	Θr	40	-	-	degree	
x axis, left (Φ=180°)	Θl	40	-	-	degree	
y axis, up (Φ=90°)	Θu	10	-	-	degree	
y axis, down (Φ=270°)	Θd	30	-	-	degree	
Gray Scale						6

LG Display

Product Specification

Note)
  1. Contrast Ratio(CR) is defined mathematically as

$$\text{Contrast Ratio} = \frac{\text{Surface Luminance with all white pixels}}{\text{Surface Luminance with all black pixels}}$$

  2. Surface luminance is the average of 5 point across the LCD surface 50cm from the surface with all pixels displaying white. For more information see FIG 1.

$$L_{WH} = \text{Average}(L_1, L_2, \ldots L_5)$$

  3. The variation in surface luminance , The panel total variation (δ_{WHITE}) is determined by measuring L_N at each test position 1 through 13 and then defined as followed numerical formula. For more information see FIG 2.

$$\delta_{WHITE} = \frac{\text{Maximum}(L_1, L_2, \ldots L_{13})}{\text{Minimum}(L_1, L_2, \ldots L_{13})}$$

  4. Response time is the time required for the display to transition from white to black (rise time, Tr_R) and from black to white(Decay Time, Tr_D). For additional information see FIG 3.

  5. Viewing angle is the angle at which the contrast ratio is greater than 10. The angles are   determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 4.

  6. Gray scale specification   * f_V = 60Hz

Gray Level	Luminance [%] (Typ)
L0	0.22
L7	2.77
L15	8.65
L23	16.4
L31	25.4
L39	39.3
L47	57.2
L55	77.9
L63	100

FIG. 2 Luminance

<measuring point for surface luminance & measuring point for luminance variation>

H,V : ACTIVE AREA
A : H/4 mm
B : V/4 mm
C : 10 mm
D : 10 mm
POINTS : 13 POINTS
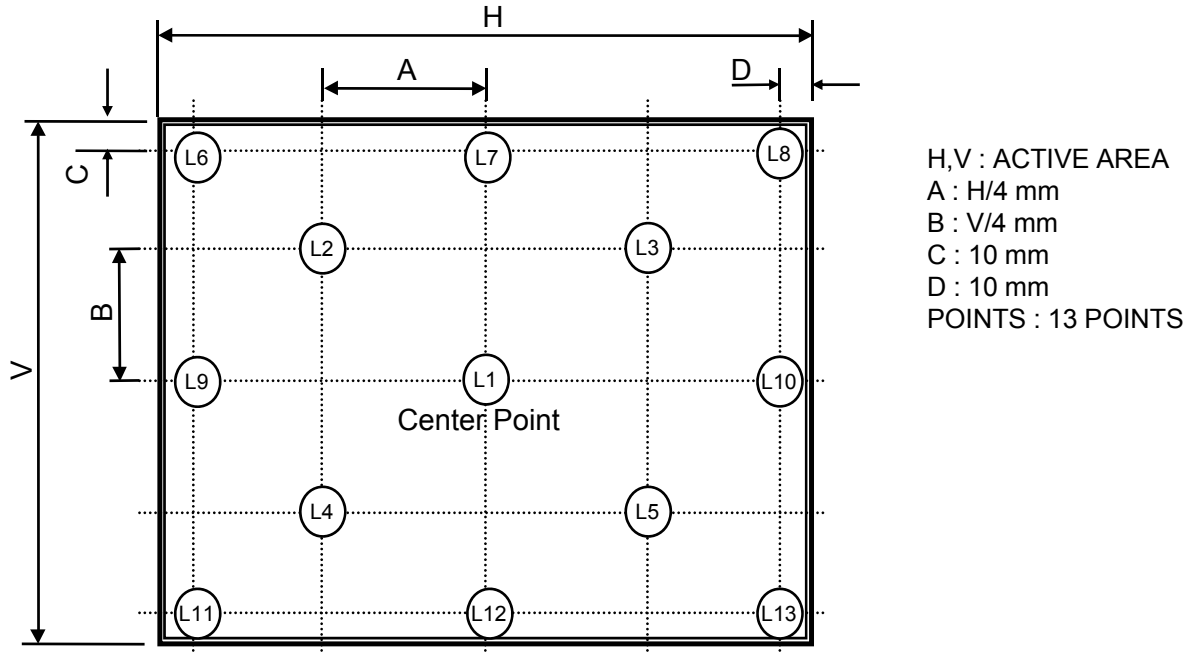
FIG. 3 Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".
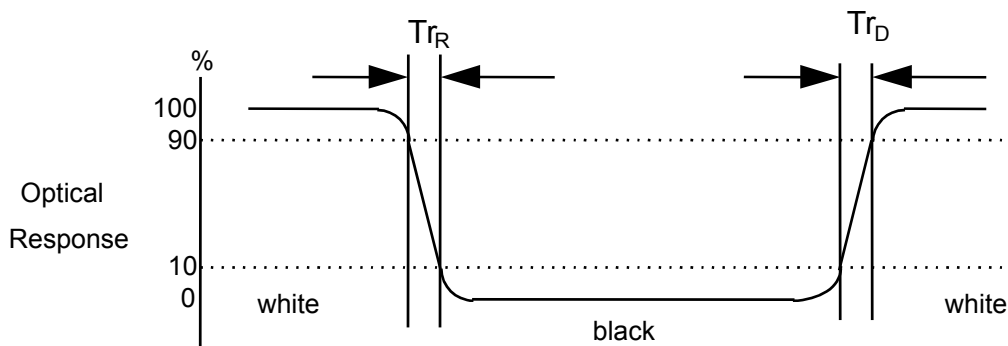
5. Mechanical Characteristics

The contents provide general mechanical characteristics for the model LP121WX3. In addition the figures in the next page are detailed mechanical drawing of the LCD.

Outline Dimension	Horizontal	275.8 ± 0.5mm
	Vertical	178.1 ± 0.5mm
	Thickness	5.5 (Max)
Bezel Area	Horizontal	264.8 ± 0.5mm
	Vertical	166.6 ± 0.5mm
Active Display Area	Horizontal	261.12 ± 0.3mm
	Vertical	163.20 ± 0.3mm
Weight	270g(Max)	
Surface Treatment	Glare treatment of the front polarizer	

Product Specification

<FRONT VIEW>

Note) Unit:[mm], General tolerance: ± 0.5mm

<REAR VIEW>   Note) Unit:[mm], General tolerance: ± 0.5mm

32.70±1.0

97.60±1.0
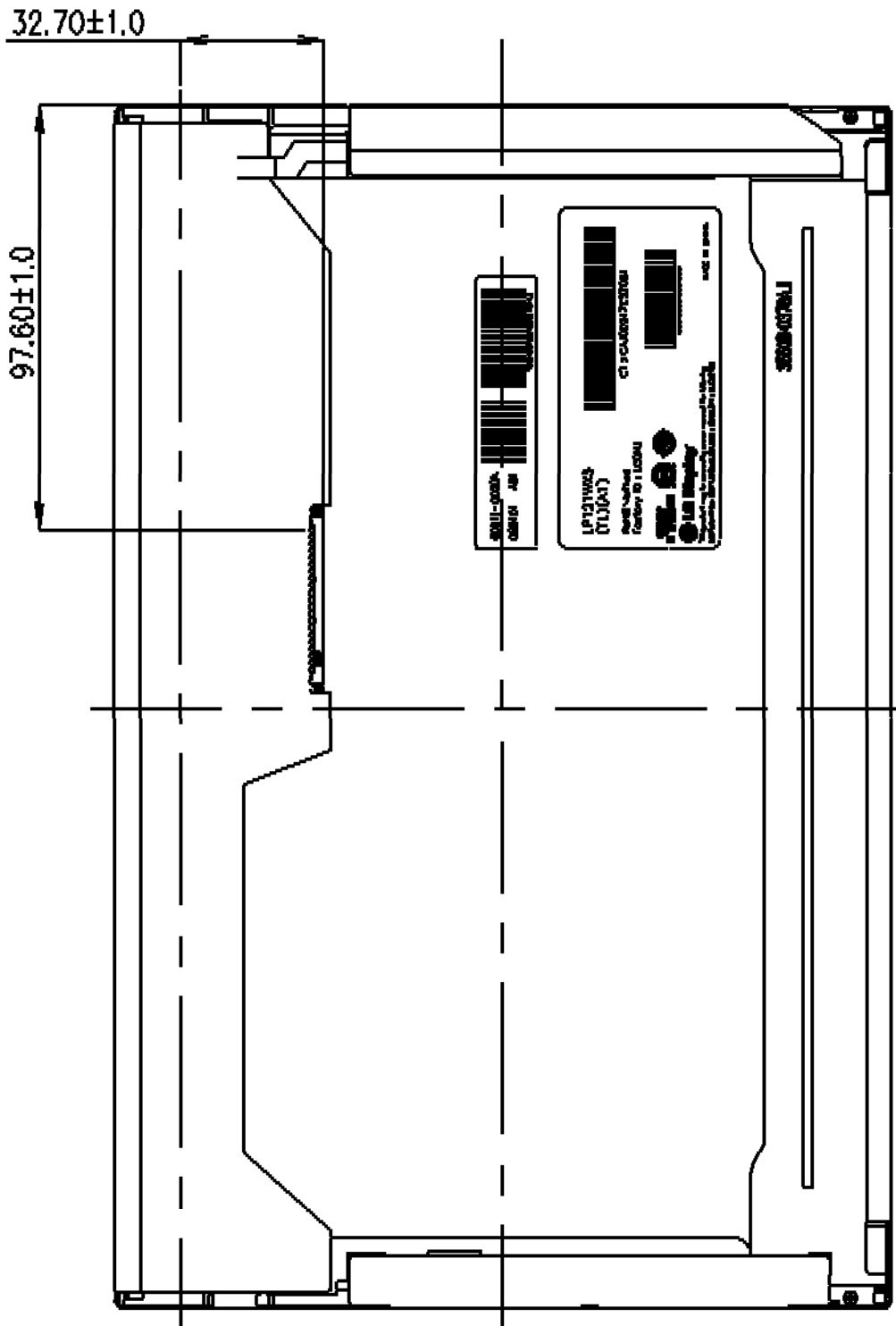
[DETAIL DESCRIPTION OF SIDE MOUNTING SCREW]
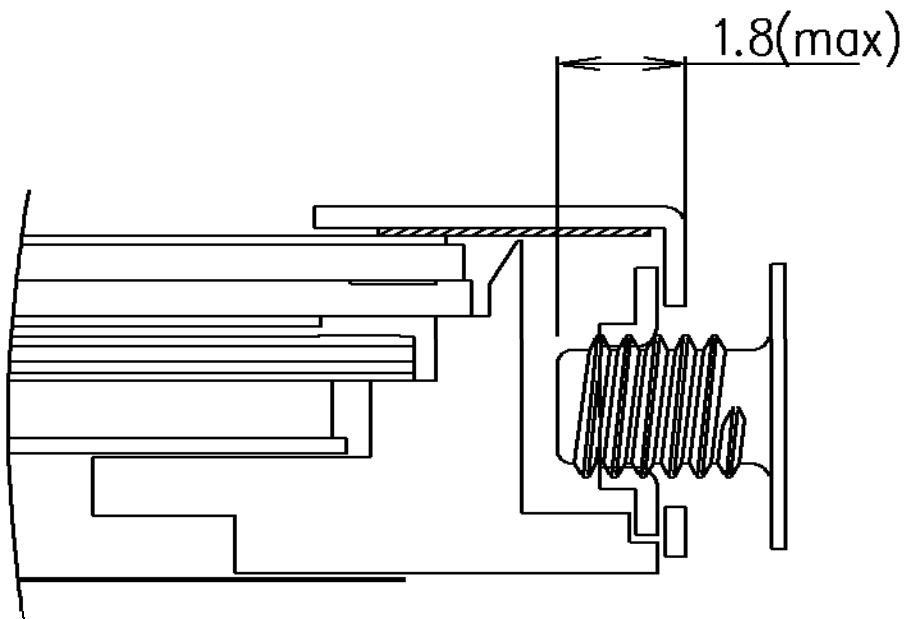
*Screw Torque (4 point):   Max. 2Kgf.Cm

*Mounting SCREW Depth : 1.8mm max

Notes : 1. Screw plated through the method of non-electrolytic nickel plating is preferred
to reduce possibility that results in vertical and/or horizontal line defect due to
the conductive particles from screw surface.

LGD Proposal for system cover design.(Appendix)
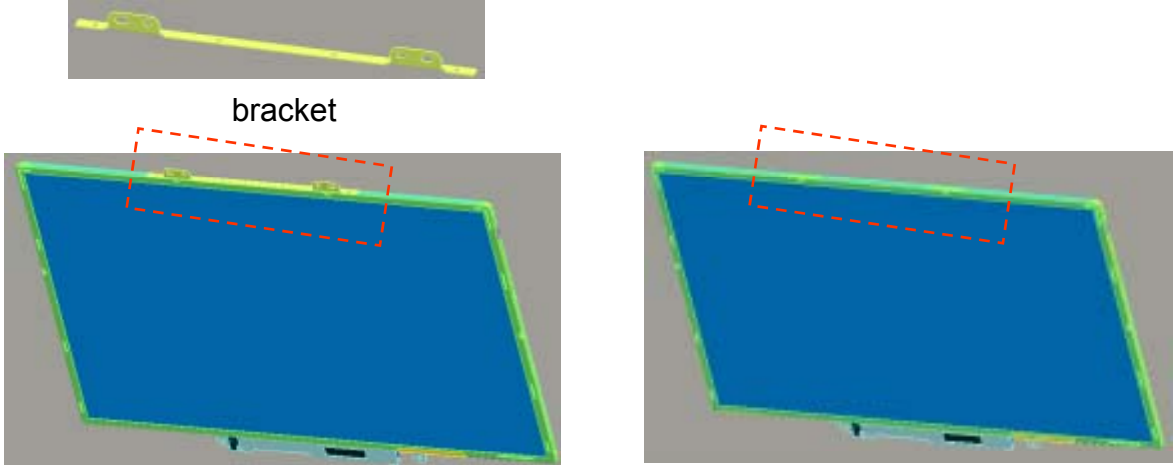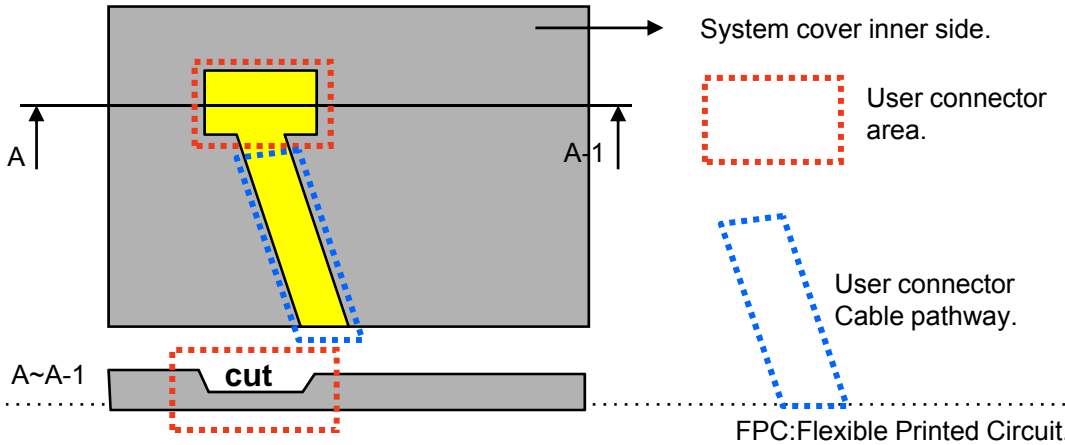
1	Gap check for securing the enough gap between LCM and System cover.	

Max thickness

LCM reflector side

Sponge

A boundary line

System cover

	1.Rear side of LCM is sensitive against external stress,and previous check about interference is highly needed.
Define	2.In case there is something from system cover comes into the boundary above,mechanical interference may cause the FOS defects. (Eg:Ripple,White spot..)

2	Check if antenna cable is sufficiently apart from T-CON of LCD Module.

	Antenna Antenna Antenna Antenna
Define	T-CON T-CON Antenna Cable Antenna Cable NO GOOD GOOD

	1.If system antenna is overlapped with T-CON,it might be cause the noise.

LG Display

Product Specification

LGD Proposal for system cover design.

3	Gap check for securing the enough gap between LCM and System hinge.	

	1.At least 2.0mm of gap needs to be secured to prevent the shock related defects.
Define	2."L" type of hinge is recommended than "I" type under shock test.

4	Checking the path of the System wire.

	1.COF area needs to be handled with care.
Define	2.GOOD ➔Wire path design to system side.
	OK➔ Wire path is located between COFs.
	BAD➔Wire path overlapped with COF area.

LGD Proposal for system cover design.

5	Using a bracket on the top of LCM is not recommended.	

bracket

With bracket   Without bracket

| Define | 1.Condition without bracket is good for mechanical noise,and can minimize the light leakage from deformation of bracket. |
| | 2.The results shows that there is no difference between the condition with or without bracket. |

6	Securing additional gap on CNT area..

System cover inner side.

User connector area.

User connector Cable pathway.

A~A-1   cut

FPC:Flexible Printed Circuit.

| Define | 1.CNT area is specially sensitive against external stress,and additional gap by cutting on system cover will be helpful on removing the Ripple. |
| | 2.Using a thinner CNT will be better. (eg: FPC type) |

6. Reliability

Environment test condition

No.	Test Item	Conditions
1	High temperature storage test	Ta= 60°C, 240h
2	Low temperature storage test	Ta= -20°C, 240h
3	High temperature operation test	Ta= 50°C, 50%RH, 240h
4	Low temperature operation test	Ta= 0°C, 240h
5	Vibration test (non-operating)	Sine wave, 10 ~ 500 ~ 10Hz, 1.5G, 0.37oct/min 3 axis, 1hour/axis
6	Shock test (non-operating)	Half sine wave, 180G, 2ms one shock of each six faces(I.e. run 180G, 2ms for all six faces)
7	Altitude operating storage / shipment	0 ~ 10,000 feet (3,048m) 24Hr 0 ~ 40,000 feet (12,192m) 24Hr

{ Result Evaluation Criteria }
 There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

7. International Standards

7-1. Safety

a) UL 60950-1:2003, First Edition, Underwriters Laboratories, Inc.,
Standard for Safety of Information Technology Equipment.
b) CAN/CSA C22.2, No. 60950-1-03 1st Ed. April 1, 2003, Canadian Standards Association,
Standard for Safety of Information Technology Equipment.
c) EN 60950-1:2001, First Edition,
European Committee for Electrotechnical Standardization(CENELEC)
European Standard for Safety of Information Technology Equipment.

7-2. EMC

a) ANSI C63.4 "Methods of Measurement of Radio-Noise Emissions from Low-Voltage Electrical and Electrical Equipment in the Range of 9kHZ to 40GHz. "American National Standards Institute(ANSI), 1992
b) C.I.S.P.R "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." International Special Committee on Radio Interference.
c) EN 55022 "Limits and Methods of Measurement of Radio Interface Characteristics of Information Technology Equipment." European Committee for Electrotechnical Standardization.(CENELEC), 1998
(Including A1: 2000)

8. Packing

8-1. Designation of Lot Mark

a) Lot Mark

A	B	C	D	E	F	G	H	I	J	K	L	M

A,B,C : SIZE(INCH)   D : YEAR
E : MONTH   F ~ M : SERIAL NO.

Note

1. YEAR

Year	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010
Mark	1	2	3	4	5	6	7	8	9	0

2. MONTH

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec
Mark	1	2	3	4	5	6	7	8	9	A	B	C

b) Location of Lot Mark

Serial No. is printed on the label. The label is attached to the backside of the LCD module.
This is subject to change without prior notice.

8-2. Packing Form

a) Package quantity in one box : 30 pcs

b) Box Size : 480mm × 348mm × 243mm

9. PRECAUTIONS

Please pay attention to the followings when you use this TFT LCD module.

9-1. MOUNTING PRECAUTIONS

(1) You must mount a module using holes arranged in four corners or four sides.
(2) You should consider the mounting structure so that uneven force (ex. Twisted stress) is not applied to the module. And the case on which a module is mounted should have sufficient strength so that external force is not transmitted directly to the module.
(3) Please attach the surface transparent protective plate to the surface in order to protect the polarizer. Transparent protective plate should have sufficient strength in order to the resist external force.
(4) You should adopt radiation structure to satisfy the temperature specification.
(5) Acetic acid type and chlorine type materials for the cover case are not desirable because the former generates corrosive gas of attacking the polarizer at high temperature and the latter causes circuit break by electro-chemical reaction.
(6) Do not touch, push or rub the exposed polarizers with glass, tweezers or anything harder than HB pencil lead. And please do not rub with dust clothes with chemical treatment.
Do not touch the surface of polarizer for bare hand or greasy cloth.(Some cosmetics are detrimental to the polarizer.)
(7) When the surface becomes dusty, please wipe gently with absorbent cotton or other soft materials like chamois soaks with petroleum benzene. Normal-hexane is recommended for cleaning the adhesives used to attach front / rear polarizers. Do not use acetone, toluene and alcohol because they cause chemical damage to the polarizer.
(8) Wipe off saliva or water drops as soon as possible. Their long time contact with polarizer causes deformations and color fading.
(9) Do not open the case because inside circuits do not have sufficient strength.

9-2. OPERATING PRECAUTIONS

(1) The spike noise causes the mis-operation of circuits. It should be lower than following voltage :
V=± 200mV(Over and under shoot voltage)

(2) Response time depends on the temperature.(In lower temperature, it becomes longer.)
(3) Brightness depends on the temperature. (In lower temperature, it becomes lower.)
And in lower temperature, response time(required time that brightness is stable after turned on) becomes longer.
(4) Be careful for condensation at sudden temperature change. Condensation makes damage to polarizer or electrical contacted parts. And after fading condensation, smear or spot will occur.
(5) When fixed patterns are displayed for a long time, remnant image is likely to occur.
(6) Module has high frequency circuits. Sufficient suppression to the electromagnetic interference shall be done by system manufacturers. Grounding and shielding methods may be important to minimized the interference.

9-3. ELECTROSTATIC DISCHARGE CONTROL

Since a module is composed of electronic circuits, it is not strong to electrostatic discharge. Make certain that treatment persons are connected to ground through wrist band etc. And don't touch interface pin directly.

9-4. PRECAUTIONS FOR STRONG LIGHT EXPOSURE

Strong light exposure causes degradation of polarizer and color filter.

9-5. STORAGE

When storing modules as spares for a long time, the following precautions are necessary.

(1) Store them in a dark place. Do not expose the module to sunlight or fluorescent light. Keep the temperature between 5°C and 35°C at normal humidity.
(2) The polarizer surface should not come in contact with any other object.
It is recommended that they be stored in the container in which they were shipped.

9-6. HANDLING PRECAUTIONS FOR PROTECTION FILM

(1) When the protection film is peeled off, static electricity is generated between the film and polarizer. This should be peeled off slowly and carefully by people who are electrically grounded and with well ion-blown equipment or in such a condition, etc.
(2) The protection film is attached to the polarizer with a small amount of glue. If some stress is applied to rub the protection film against the polarizer during the time you peel off the film, the glue is apt to remain on the polarizer.
Please carefully peel off the protection film without rubbing it against the polarizer.
(3) When the module with protection film attached is stored for a long time, sometimes there remains a very small amount of glue still on the polarizer after the protection film is peeled off.
(4) You can remove the glue easily. When the glue remains on the polarizer surface or its vestige is recognized, please wipe them off with absorbent cotton waste or other soft material like chamois soaked with normal-hexane.

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™) 1/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments	Value (Hex)	Value (Bin)
Header	0	00	Header	00	00000000
	1	01	Header	FF	11111111
	2	02	Header	FF	11111111
	3	03	Header	FF	11111111
	4	04	Header	FF	11111111
	5	05	Header	FF	11111111
	6	06	Header	FF	11111111
	7	07	Header	00	00000000
EDID / Vendor / Product Version	8	08	EISA manufacture code (3 Character ID) LGD	30	00110000
	9	09	EISA manufacture code (Compressed ASCⅡ)	E4	11100100
	10	0A	Panel Supplier Reserved - Product Code 01AAh	AA	10101010
	11	0B	(Hex. LSB first)	01	00000001
	12	0C	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
	13	0D	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
	14	0E	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
	15	0F	LCD Module Serial No - Preferred but Optional ("0" If not used)	00	00000000
	16	10	Week of Manufacture 00 weeks	00	00000000
	17	11	Year of Manufacture 2008 years	12	00010010
	18	12	EDID structure version # = 1	01	00000001
	19	13	EDID revision # = 3	03	00000011
Display Parameters	20	14	Video input Definition = Digital signal	80	10000000
	21	15	Max H image size (Rounded cm) = 26 cm	1A	00011010
	22	16	Max V image size (Rounded cm) = 16 cm	10	00010000
	23	17	Display gamma = (gamma*100)-100 = Example:(2.2*100)-100=120 = 2.2 Gamma	78	01111000
	24	18	Feature Support (no_DPMS, no_Active Off/Very Low Power, RGB color display, Timing BLK 1,no_ GTF)	0A	00001010
Panel Color Coordinates	25	19	Red/Green Low Bits (RxRy/GxGy)	BA	10111010
	26	1A	Blue/White Low Bits (BxBy/WxWy)	95	10010101
	27	1B	Red X Rx = TBD	97	10010111
	28	1C	Red Y Ry = TBD	59	01011001
	29	1D	Green X Gx = TBD	55	01010101
	30	1E	Green Y Gy = TBD	8C	10001100
	31	1F	Blue X Bx = TBD	27	00100111
	32	20	Blue Y By = TBD	21	00100001
	33	21	White X Wx = 0.313	50	01010000
	34	22	White Y Wy = 0.329	54	01010100
Established Timings	35	23	Established timing 1 (00h if not used)	00	00000000
	36	24	Established timing 2 (00h if not used)	00	00000000
	37	25	Manufacturer's timings (00h if not used)	00	00000000
Standard Timing ID	38	26	Standard timing ID1 (01h if not used)	01	00000001
	39	27	Standard timing ID1 (01h if not used)	01	00000001
	40	28	Standard timing ID2 (01h if not used)	01	00000001
	41	29	Standard timing ID2 (01h if not used)	01	00000001
	42	2A	Standard timing ID3 (01h if not used)	01	00000001
	43	2B	Standard timing ID3 (01h if not used)	01	00000001
	44	2C	Standard timing ID4 (01h if not used)	01	00000001
	45	2D	Standard timing ID4 (01h if not used)	01	00000001
	46	2E	Standard timing ID5 (01h if not used)	01	00000001
	47	2F	Standard timing ID5 (01h if not used)	01	00000001
	48	30	Standard timing ID6 (01h if not used)	01	00000001
	49	31	Standard timing ID6 (01h if not used)	01	00000001
	50	32	Standard timing ID7 (01h if not used)	01	00000001
	51	33	Standard timing ID7 (01h if not used)	01	00000001
	52	34	Standard timing ID8 (01h if not used)	01	00000001
	53	35	Standard timing ID8 (01h if not used)	01	00000001

Product Specification

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™)　2/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments		Value (Hex)	Value (Bin)
Timing Descriptor #1	54	36	Pixel Clock/10,000 (LSB)	69.3 MHz @ 60Hz	12	00010010
	55	37	Pixel Clock/10,000 (MSB)		1B	00011011
	56	38	Horizontal Active　(lower 8 bits)	1280 Pixels	00	00000000
	57	39	Horizontal Blanking(Thp-HA)　(lower 8 bits)	128 Pixels	80	10000000
	58	3A	Horizontal Active / Horizontal Blanking(Thp-HA) (upper 4:4bits)		50	01010000
	59	3B	Vertical Avtive	800 Lines	20	00100000
	60	3C	Vertical Blanking (Tvp-HA) (DE Blanking typ.for DE only panels)	20 Lines	14	00010100
	61	3D	Vertical Active : Vertical Blanking (Tvp-HA)　(upper 4:4bits)		30	00110000
	62	3E	Horizontal Sync. Offset (Thfp)	24 Pixels	18	00011000
	63	3F	Horizontal Sync Pulse Width (HSPW)	32 Pixels	20	00100000
	64	40	Vertical Sync Offset(Tvfp) : Sync Width (VSPW)	4 Lines : 4 Lines	44	01000100
	65	41	Horizontal Vertical Sync Offset/Width　(upper 2bits)		00	00000000
	66	42	Horizontal Image Size (mm)	261 mm	05	00000101
	67	43	Vertical Image Size　(mm)	163 mm	A3	10100011
	68	44	Horizontal Image Size / Vertical Image Size		10	00010000
	69	45	Horizontal Border = 0 (Zero for Notebook LCD)		00	00000000
	70	46	Vertical Border = 0　(Zero for Notebook LCD)		00	00000000
	71	47	Non-Interlace, Normal display, no stereo, Digital Separate (Vsync_NEG, Hsync_NEG)		18	00011000
Timing Descriptor #2	72	48	Flag		00	00000000
	73	49	Flag		00	00000000
	74	4A	Flag		00	00000000
	75	4B	Data Type Tag　(Descriptor Defined by manufacturer)		00	00000000
	76	4C	Flag		00	00000000
	77	4D	Descriptor Defined by manufacturer		00	00000000
	78	4E	Descriptor Defined by manufacturer		00	00000000
	79	4F	Descriptor Defined by manufacturer		00	00000000
	80	50	Descriptor Defined by manufacturer		00	00000000
	81	51	Descriptor Defined by manufacturer		00	00000000
	82	52	Descriptor Defined by manufacturer		00	00000000
	83	53	Descriptor Defined by manufacturer		00	00000000
	84	54	Descriptor Defined by manufacturer		00	00000000
	85	55	Descriptor Defined by manufacturer		00	00000000
	86	56	Descriptor Defined by manufacturer		00	00000000
	87	57	Descriptor Defined by manufacturer		00	00000000
	88	58	Descriptor Defined by manufacturer		00	00000000
	89	59	Descriptor Defined by manufacturer		00	00000000
Timing Descriptor #3	90	5A	Flag		00	00000000
	91	5B	Flag		00	00000000
	92	5C	Flag		00	00000000
	93	5D	Data Type Tag (ASCII String)		FE	11111110
	94	5E	Flag		00	00000000
	95	5F	ASCII String	L	4C	01001100
	96	60	ASCII String	G	47	01000111
	97	61	ASCII String		20	00100000
	98	62	ASCII String	D	44	01000100
	99	63	ASCII String	i	69	01101001
	100	64	ASCII String	s	73	01110011
	101	65	ASCII String	p	70	01110000
	102	66	ASCII String	l	6C	01101100
	103	67	ASCII String	a	61	01100001
	104	68	ASCII String	y	79	01111001
	105	69	Manufacturer P/N(If<13 char--> 0Ah, then terminate with ASCⅡ code 0Ah,set remaining char = 20h)		0A	00001010
	106	6A	Manufacturer P/N(If<13 char--> 0Ah, then terminate with ASCⅡ code 0Ah,set remaining char = 20h)		20	00100000
	107	6B	Manufacturer P/N(If<13 char--> 0Ah, then terminate with ASCⅡ code 0Ah,set remaining char = 20h)		20	00100000

Product Specification

APPENDIX A. Enhanced Extended Display Identification Data (EEDID™)   3/3

	Byte (Dec)	Byte (Hex)	Field Name and Comments		Value (Hex)	Value (Bin)
Timing Descriptor #4	108	6C	Flag		00	00000000
	109	6D	Flag		00	00000000
	110	6E	Flag		00	00000000
	111	6F	Data Type Tag (ASCII String)		FE	11111110
	112	70	Flag		00	00000000
	113	71	ASCII String	L	4C	01001100
	114	72	ASCII String	P	50	01010000
	115	73	ASCII String	1	31	00110001
	116	74	ASCII String	2	32	00110010
	117	75	ASCII String	1	31	00110001
	118	76	ASCII String	W	57	01010111
	119	77	ASCII String	X	58	01011000
	120	78	ASCII String	3	33	00110011
	121	79	ASCII String	-	2D	00101101
	122	7A	ASCII String	T	54	01010100
	123	7B	ASCII String	L	4C	01001100
	124	7C	ASCII String	A	41	01000001
	125	7D	ASCII String	1	31	00110001
Checksum	126	7E	Extension flag (# of optional 128 panel ID extension block to follow, Typ = 0)		00	00000000
	127	7F	Check Sum (The 1-byte sum of all 128 bytes in this panel ID block shall = 0)		1C	00011100